



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

5077281

D3417-5

Job Sheet 177184



Part No: D3417-5

Job Qty: 40 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP Rev:A New issue 08-07-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		6/15/18	0.00	0.00	Start Up Machining-2		<i>18/06/01</i>
100	Doosan	40 pcs		6/15/18	0.04	2.73	Doosan		<i>18/06/01</i>
120	QC	40 pcs		6/15/18	0.00	0.00	QC8		
130	Packaging	40 pcs		6/15/18	0.00	0.00	Packaging3-1	<i>STC-1</i>	<i>JUN 02 2018</i>
140	QC21-SA	40 Ea		6/15/18	0.00	0.00	QC21		<i>21 9-88</i>

Part Op
Descriptions: 100 - 1-Turn as per Folio FA761 Rev: _____ & Dwg D3417 Rev: _____

JUN 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.250	Delrin Round Bar 1.25" Color: Black	1.1840 ft (.0296 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.250	1	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	1.125inches + 0.030 - 0.000	1.150 1.125		
2	Washer	0.641inches + 0.008 - 0.001	0.644 0.640		
3	Washer	0.120inches + 0.010 - 0.000	0.125 0.120		
4	Washer	0.810inches + 0.010 - 0.000	0.814 0.810		
5	Washer	0.251inches ± 0.010	0.261 0.241		
6	Washer	2.000inches ± 0.030	2.00 2.030 1.970		

DQA: _____ Date: _____

WORK ORDER N

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework Scrap Use-as-is Suspected Unapproved
Part No. _____	
NCR No. _____	

Date : _____	Step #: _____
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Description Work Order Deviation

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DART
AEROSPACE

Container No: S077284
Part: D3417-5
Job No: 177184
Serial No/Batch: S077284

Revision: _____
Inspector: _____
Exp Date: 06/01/2018
Instructions: _____

Date: 06/01/18

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CANADA
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QC / QA Coordinator
Approval

Root Cause				FAULT CATEGORY						
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :						
Misidentified	☐	Past Due	☐							